

Transportation Department

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Bid Specifications for: 48 Passenger Type "C" Wheel Chair School Bus

Model Year: 2020
Quantity: One bus (x1)
Unit Number(s): 55

<u>Air Cleaner</u>	Yes □ No □
Heavy-duty type air cleaner and install Williamson filter gauge.	Explanation of Difference:
Assist Rail	Yes □ No □
There shall be (2) two stainless steel assist rails at the entrance door, mounted on either side	Explanation of Difference:
near the midpoint of the step well and extending to near the top of the seat barrier. Assist	
rails shall be securely attached.	
Axles	Yes □ No □
Front axle shall have maintenance free spring pins. King pins of front axle must be	Explanation of Difference:
serviceable and replaceable as a separate component. Also, front king pins must be able to	
be lubricated properly without lifting the bus. (Needle bearing king pins preferred)	
Front axle must be of a "set-back" design and capable of achieving a minimum of 55 degree	
wheel cut.	
Front Axle Rating: 10,000 Lbs.	
Rear Axle Rating: 21,000 Lbs. w/ air ride suspension	
Steering: Power	
Batteries & Battery Box	Yes □ No □
12-volt, maintenance-free type. Battery box must include slide out tray that is equipped with	Explanation of Difference:
stainless steel slides and roller bearings for long life. Battery tray to have (2) positive, spring	
loaded pins to hold the tray in the closed position. Polyethylene battery cover to be provided.	
Battery box to be chassis frame rail mounted and be at least 14" high X 25" wide X 16" deep.	
All "hot" and "ground" wires to and from the battery are to be identified and specifically	
color coded with appropriate loom.	
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Battery Box Latch: Thumb # of Batteries: 2	
Battery CCA's (Each): 1900 CCA	
Type: 31S	
Main Power Switch mounted in battery box or exterior of battery door	
Brakes	Yes No
Brake Type: Air	Explanation of Difference:
Front Brake Size: 16.5" X 5" w/ Longstroke Chambers	Explanation of Birterence.
Rear Brake Size: 16.5" X 7" w/ Longstroke Chambers	
Air Dryer: AD-IP, Heated	
Air Compressor: Cummins 18.7 CFM	
Anti-Lock Brake System: 4-Channel w/ Traction Control	
Automatic Slack Adjusters: Yes	
Dust Shields: Yes	
Park Brake Set: Dash Mounted	
<u>Bumper</u>	
Front: 3/16" thick heavy-duty 14" front bumper with swept back style matching the hood	
shape. Rear: Shall be formed from 3/16" plate steel and a minimum of 9" wide (high) with a	
.5369 square inch section modulus. Bumper shall wrap around corners of bus and be	
attached to the chassis frame. Bumper is to be diagonally braced with minimum 4" steel	
tubing.	

Capacity	Yes □ No □
Rated Passenger Capacity: 48-Passenger + Driver	Explanation of Difference:
Color	Yes □ No □
Exterior: Shall be National School Bus Yellow. This paint shall be a baked on high solids	Explanation of Difference:
polyurethane. Guardrails shall be painted black completely form flange to flange. 3" black	
eyes around warning lights are required.	
Interior: Shall be light/ neutral colored baked on enamel. The area from the bottom of the	
side windows to the floor shall be mar-proof Galvalume steel. All seat frames, under seat	
heaters shall have a baked on black powder coating for scratch resistance. All interior	
headlining panels on the bus to be painted shall be pre-primed on both sides prior to	
assembly.	
White Roof: Yes	
Cooling System:	Yes □ No □
750 square inch minimum aluminum core radiator for optimum engine and transmission	Explanation of Difference:
cooling. Visible coolant level check to be supplied. Formulated long-life pre-charged SCA	
coolant required. A translucent surge tank or sight glass must be provided for coolant level	
check to prevent having to open cooling system.	
Coolant Hoses: Silicone, EPDM or equivalent	
Hose Clamps: Constant Torque	
Fan Clutch: Viscous – Electric fan drive	
Install Winterfront for grill	
<u>Dimensions</u>	Yes □ No □
Minimum exterior width: 96". Minimum interior width: 90". Minimum interior headroom:	Explanation of Difference:
78".	
<u>Doors</u>	Yes □ No □
Service Door: The service door shall be an outward opening, two-panel door. The door panel	Explanation of Difference:
shall utilize a welded frame. Construction and made of powder coated extruded aluminum to	
reduce weight of door. Each door panel shall have two-piece glass to provide maximum	
visibility to the loading area. The door control mechanism shall be located to the left of the	
driver on the switch cabinet to prevent accidental opening by students. An emergency	
opening control valve. The control mechanism of the door shall be located above the door	
and concealed behind a panel for ease of service. Door shall offer a minimum 30" clear	
opening. There shall be a pad installed above the door for safe exit. A plastic handle shall be	
located on the exterior forward leaf of entrance door. Switches on steering wheel.	
Door Control: Air	
Door Glass: Clear	
Door Switch: 3-position (No exception & operational)	
Vandal locks: Required	

<u>Electrical</u>	Yes □ No □
Alternator Brand: Delco Remy	Explanation of Difference:
Alternator Amperage: 325 Amp minimum (A/C)	
Shall be equipped with fully integrated multiplex electrical system for both body and chassis.	
Body and chassis wiring to be number and color-coded with matched weatherproof	
connectors. Single diagnostic port to be located under dash for both body and chassis	
system. All available circuits protected by a combination of solid- state technology and circuit	
breakers. All maintenance and service codes are to be displayed with LED numbered read-	
outs.	
All internal wiring shall be routed down the inside of the bus, above the side windows,	
behind a completely removable cover. This cover shall be removable without loosening the	
side windows. All wiring must start and terminate with engineered connectorized ends. NO	
butt splicing allowed. A complete wiring diagram is to be furnished. All wiring that passes	
through metal shall be grommeted. Clips are required to support main body wiring harness.	
Wiring shall be flame retardant. Automatic-resetting circuit breakers are not allowed.	
Switches shall be recker type design with long life LED lighting. The deer control and 8 light	
Switches shall be rocker type design with long life LED lighting. The door control and 8-light	
warning switches must be backlit so that it can be easily located in all operating conditions.	
Front heater and defroster controls to be electrical, including a hot water shutoff control	
mounted in dash.	
Dual electric horns.	
Extended life halogen headlights with amber daytime running lights. DRLs to operate at 85%	
to further extend headlight life.	
Engine	Yes □ No □
Shall be an in-line, six-cylinder diesel engine that meets 2017 emission standards. Must also	Explanation of Difference:
include automatic integral warning and de-rate protection system.	<u>'</u>
Engine shall meet all current state and federal emission requirements with the use of	
Selective Catalytic Reduction (SCR) technology. It shall be "Clean Idle Certified". Engine shall	
be B20 compatible with no impact on engine warranty.	
Shall include 120 month, 200,000 mile extended engine warranty.	
Engine Horsepower: 220 (minimum/ no exception)	
Engine Torque: 560 @ 1600 RPM	
Engine Brake: Yes (to be supplied w/ dash-mount switch)	
Cruise Control: Yes	
Electric Throttle Control and Cruise Control: Engine electronics to include electronic	
throttle and cruise control.	
Alliance Fuel/Water Separator: Heated, w/ Primer Pump & Indicator Light	
Emergency Exits	Yes □ No □
Emergency door: There shall be an emergency door located in the center rear of the bus.	Explanation of Difference:
Door is to be equipped with an audible buzzer that will sound when latch is moved toward	
open position. Door is to have upper and lower glass. There shall be a device installed on the	
top of the emergency door that will automatically hold the door in the open position during	
emergencies and evacuation drills. There shall be a pad installed above the door for safe exit.	
Shall include vandal lock which includes a slide bolt lock with starter interlock.	
# of Roof Hatches: 2	
Roof Hatch Type: Specialty, Low Profile	
Push-Out Windows: : 2 Each Side, w/ Vertical Hinges	
Emergency Door Lock: Single-Point	
Exhaust	Yes 🗆 No 🗆
Type: Stainless Steel	Explanation of Difference:
Fenderettes	Yes No
Rear wheel openings shall be equipped with fenderettes that extend from the wheel well	Explanation of Difference:
openings.	Laplanation of Difference.
Fenderette Type: Steel w/ Rubber	
Tonderone Type ofeel by Hubber	

Floor Covering	Yes □ No □
Plywood floor over steel floor must be provided and include exterior grade glue for longer	Explanation of Difference:
life. Floor covering shall be heavy-duty vinyl. The floor in the passenger compartment shall be	· ·
covered with .125" thick smooth vinyl. The aisle and entrance steps shall be covered with slip-	
resistant .1875" thick ribbed vinyl.	
Entire floor surface must be sealed with adhesives, and floor seams covered with stainless	
steel stripping or molding. The floor covering along the sidewalls shall be covered with	
molding so that dirt cannot readily work underneath the edges. Wheelhouses shall be	
covered with a molded one-piece cover extending over the entire wheelhouse.	
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Plywood Type: 1/2"	
Floor Color: Gray w/ Pebble Step Tread	V N
Frame Frame Viold Strongth, FO 000 PSI	Yes • No •
Frame Yield Strength: 50,000 PSI	Explanation of Difference:
Frame Type: Steel	Voc. = No. =
Fuel Tank/Fuel System Find took shall be assumed between the frame will for additional impact protection area.	Yes • No •
Fuel tank shall be mounted between the frame rails for additional impact protection, even	Explanation of Difference:
weight distribution on rear dual wheels. Shall include interior access plate in floor for	
servicing and an engine-mounted fuel pump.	
Fuel Tank Capacity: 60 Gallon Fuel Tank Filler Door: Hinged w/ secure Latch	
Guard Rails	Yes □ No □
Minimum of four (4) rub rails shall be supplied. One 4" located below windows, one 4"	Explanation of Difference:
located at seat cushion level, one 4" located near floor level and one 4" located at skirt	Explanation of Difference.
bottom. Side rails shall be fluted to allow for moisture drainage.	
Gauges	Yes □ No □
Speedometer with odometer. Tachometer, oil pressure, water temperature, fuel, ammeter,	Explanation of Difference:
voltmeter, hourmeter, tripmeter and DEF guages must be included and air pressure shall be	Explanation of Difference.
illuminated.	
Gauges must be mounted in a manner to provide unobstructed view from driver's position.	
Shall include text light indicators monitoring both of the amber and red warning light	
activations, emergency exit door opening, low coolant level.	
Heaters & Defrosters	Yes □ No □
Driver's Heater: Heater shall be installed at front center of vehicle. The heater is to be a 3-	Explanation of Difference:
speed minimum, fresh air type. Heater controls shall be electronic, automotive style. A	<u>'</u>
defroster channel shall run the full length of the windshield for maximum defrosting. Heater	
ducting shall be distributed at floor and dash level. Defroster system shall direct air to side	
windows in driver's area.	
All heaters to be copper coil design type with aluminum fins. Heater motor/fan mechanism	
shall be serviceable without disturbing heater core. Passenger heaters shall be equipped with	
replaceable metal filters.	
84K BTU Pass. Heaters: 1	
Pass. Heater Location #1: Underseat, Driver's Side, Rear of Bus	
Stepwell Heater BTU: Combo Heater and DASH AC Unit	
Constant Torque Clamps: Yes	
Defroster Fans: 2-Over Windshield & Driver	
<u>Hood</u>	Yes □ No □
Hood shall be equipped with fiberglass tilt hood with easy opening hood for 22 lb. maximum	Explanation of Difference:
pull effort. Engine splash shields must tilt out of way with the hood so as to gain access for	
fluid check without removal. Must have removable grill for easy serviceability. Hood must	
include hood pull for driver's comfort. Left side hood, engine air intake with integrated air	
intake plenum must be built into the hood.	
Identification The boundary by the letters of its accordance with all and its by a death and details according to the letters of the letters	Yes □ No □
The bus shall be lettered in accordance with all applicable federal and state requirements.	Explanation of Difference:
Shall be: UNIONVILLE-CHADDS FORD SCHOOL DISTRICT & Applicable designated numbers	

Insulation Yes □ No □ **Explanation of Difference:** Ceiling, sides, and rear panels shall be insulated with a minimum 1.5" thick, blanket-type polyester insulation to properly deaden sounds, reduce vibration, and provide a thermal barrier. The insulation shall be fire-resistant of type approved by Underwriters Laboratories, Inc. A sound absorbing floor cover shall be applied in the driver's vestibule area. Perforated Ceiling: Full length of bus body Lamps, Signals, & Devices Yes □ No □ All lamps shall conform to applicable FMVSS and state laws in effect at time of manufacture. Explanation of Difference: Lights to include: -Cluster: Surface mounted three (3) amber front, and three (3) red rear lights. Type:LED -Marker: Two (2) front corners, two (2) rear corners and two (2) side roof. Type:LED -Stop/Tail: One (1) right rear, one (1) left rear. One (1) right rear, one (1) left rear. Type:LED -Back Up Lamps: Two (2), mounted in tail light assembly. Type:LED -Stepwell: 2, wired to clearance lights. One (1) inside & one (1) outside of entrance. Type:LED -Dome: To be located over seat area. Driver's dome to be located on a separate switch. -Directional Rear: One(1) amber right and one(1) amber left, shall be illuminated surface. Type:LED -Interior Red Light located above back emergency door activated with key on. -Reflectors: Two (2) amber on each side of bus, two (2) red on rear. 8-way student lights amber & red lights to be LED ALL lights located on rear of bus MUST BE LED Shall include an exterior light check feature for pre-trip inspection. Post Trip Child Inspection System: The bus shall be equipped with a No Student Left Behind system, or equivalent, that is activated by the driver activating the red warning lights and opening the entrance door while on route. The system shall be designed so as to require the driver to walk to the back of the passenger compartment upon completion of their route to disarm. If not disarmed, the headlights will flash and the horn will sound alerting personnel the bus was not checked to ensure all students have exited the bus. Bus is also to be equipped with a temporary disable switch for No Student Left Behind system allowing passengers to disembark before driver must walk the length of the bus to disarm. Oil Change Light: For improved maintenance performance the bus shall be equipped with an oil change light with customer programmable parameters including miles run, hours of operation or gallons of fuel consumed. Eight Way Student lights to be sequential (no exception) Must be operational Type of Lights: LED where specified above Strobe Light: Yes Side Directional:Yes Type:LED Stop Arm Control: Air Crossing Arm Control: Air & Self-Stowing Camera: REI, SD card with 32 GB memory (one camera system- installed & operational @ delivery) Mirrors Yes □ No □ Interior Mirror: 6" X 30" **Explanation of Difference: Crossover Mirror: Heated Standard** West Coast side mirrors: electric adjustable and heated

Mirror Bracket Color: Stainless Steel

Miscellaneous	Yes □ No □
Steering Column: Tilt & Telescoping	Explanation of Difference:
Tow Hooks: Two-Front, Two-Rear	
Radio: AM/FM/CD/PA/MP	
Sun Visor: 6" X 30" Solid black, opaque	
Back-Up Alarm: Yes	
Mudflaps: Front & Rear	
Speakers: 6 minimum	
Cowl Steps: Two, fold down	
Mounting	Yes □ No □
Bus body shall be mounted to chassis frame in such a manner as to prevent shifting. Rubber	Explanation of Difference:
mounting pads reinforced with fiber shall be used to cushion the body on the chassis at every	
floor crossmember.	
Safety Equipment	Yes □ No □
Each bus shall be equipped with a webbing cutter, 24 count first aid kit, body fluid kit,	Explanation of Difference:
reflective triangles in accordance with FMVSS, wrecking bar, and one dry type chemical fire	· ·
extinguisher. Check with District's lead technician for location of installation of these items.	
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Child Reminder System: Yes	
Shock Absorbers	Yes □ No □
Heavy-duty, dual action. Front and rear	Explanation of Difference:
Seats & Barriers	Yes No
Passenger Seats: All seats shall comply with all applicable FMVSS and state specifications.	Explanation of Difference:
Seats to be installed so that they are staggered and allow for greater hip space while walking	
the aisle.	
Seat frames shall be powder coated non-reflective black. Cushions are to be attached to	
frame so as to prevent detachment from frame, yet allow for cleaning by pivoting cushion	
upright with a latch.	
Barriers: Two (2), 39" with recessed legs.	
Seat Frame Type: Lap Belt/ Seat Belt Ready (2 seat belts, on first four benches)	
Upholstery Weight: 42 oz.	
Upholstery Color: Gray	
Modesty Panels: Both Sides	
Driver's Seat: Shall be air-ride , high back with adjustable seat back. Seat back is to recline 15"	
and include adjustable lumbar support. Seat cushion width shall be minimum 20" and offer	
forward cushion tilt for optimum driver comfort. Fore and aft adjustment by fingertip	
control, without tools. Fully adjustable lap belt and shoulder harness to be included and	
attached to body.	
Arm Rests: Both Sides	
Upholstery Type: Fabric	
Stepwell	Yes □ No □
The stepwell shall be constructed of galvanized steel and include three (3) full-depth steps.	Explanation of Difference:
The entrance and egress area including the top landing area adjacent to the driver's seat	Explanation of Difference.
shall be unobstructed by the engine cover or other components. Anti-corrosion protection	
applied to inside and outside of step well.	
Storage Compartment	Yes □ No □
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Overhead storage compartments shall be included or above the driver's side window.	Explanation of Difference:
Compartment doors shall be hinged at top, and include quick release latches. There shall be an additional storage compartment to the left of the driver, aft of the switch	
There shall be an additional storage compartment to the left of the driver, aft of the switch	
panel.	
Cupholder: Yes	
Suspension 10 000 H	Yes □ No □
Front Capacity: 10,000 Lbs.	Explanation of Difference:
Rear Suspension Type: Air Ride	
Rear Capacity: 21.000 Lbs.	

<u>Tires/Wheels</u>	Yes □ No □
Wheel Size: 22.5" X 8.25"	Explanation of Difference:
Tire Size: 11R22.5	
Tire Ply: 14 Ply	
Front Tire Type: Radial	
Rear Tread Type: Radial Mud and Snow w/ aggressive tread	
Brand: To be specified (Brand & Model)	
Spare Wheel: Yes	
Transmission	Yes □ No □
Allison Trans. Type: 2500 PTS	Explanation of Difference:
The driveline must include a booted slip yoke to protect the slip splines from road debris, or	
a 7- year warranty shall be supplied.	
Undercoating	Yes □ No □
Entire underbody shall be completely undercoated with an asphalt emulsion water-based	Explanation of Difference:
undercoating after body to chassis mounting for maximum rust proofing.	
<u>Ventilation</u>	Yes □ No □
Body shall be equipped with static type, non-adjustable exhaust ventilator located in low-	Explanation of Difference:
pressure area of front roof.	·
Warning System	Yes □ No □
Low oil pressure and high water temp warning light, low voltage warning light.	Explanation of Difference:
Wheelbase	Yes □ No □
Wheelbase: Indicate wheelbase and turning radius	Explanation of Difference:
Windows	Yes □ No □
	Explanation of Difference:
Two-piece side windows shall be safety glass. The top portion of the side windows shall be capable of being lowered to a position that provides an opening at least 12" high X 25" wide.	explanation of difference.
Windows must be accessible for removal without lowering the wiring harness access panel	
and include dual slide locks with replaceable latches. All passenger windows shall incorporate	
aluminum mullion bar design. Rear door glass must be bonded, flat safety type. Driver's	
window shall be double-sliding sash with safety glass. Stationary glass shall be bonded.	
Safety view windows to be provided between the driver's window and front corner post on the left side as well as between the entry door and front corner post on the right side. These	
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are to provide maximum visibility to the front corners of the bus.	
Passenger Windows: Tinted, Laminated	
Rear Windows: Tinted, Laminated	
Driver's Windows: Clear, Laminated, Not Double Pane Glass	
Windshield & Accessories	Yes □ No □
-Windshield shall be designed to reduce glare and breakage and provide maximum vision.	Explanation of Difference:
The tinted safety plate laminated glass shall provide minimum 3,000 sq. in. of windshield	Explanation of Difference.
glass area.	
-Dual electric wet arm type windshield washers are required.	
-Bus to be equipped with two (2) heavy-duty wet arm type bottom-mounted wipers	
resulting in 1,527 sq. in. of wiped windshield. Wipers to be intermittent. Wiper motor shall	
be accessible for service under engine hood.	
-Two (2) cowl steps and handles for windshield servicing.	
Warranty	Yes □ No □
-Body: 5-year unlimited mileage.	Explanation of Difference:
-Engine: 10 years / 200K miles Extended Warranty. Travel/Towing covered for first two (2)	
years. (Must include electronic modules, fuel pump, nozzles, and sensors.)	
- Include optional extended engine warranty with details of coverage.	
-Auto Transmission: 5-year unlimited miles (Must include Synthetic fluid)	
-Base Chassis: 1-year unlimited mileage minimum.	
-Axle: 5-year unlimited mileage including king pins.	
-Two (2) year, bumper to bumper warranty	
Include Warranty Specs	

Water Test		Yes □ No □
Bus is to be tested for water leaks in a pressurized water test booth at the	: Manufacturer's	Explanation of Difference:
facility.		
Additional Add-On Equipment		Yes □ No □
A/C to be installed in front dashboard, with 2nd unit factory isntalled in re	ar of bus. 1	Explanation of Difference:
year diagnostic software installed onto lap top	Wheel chair	
lift with floor plan set up for two (2) wheel chairs.	Loaner bus	
to be supplied when bus is returned for warrenty work		